

Operating principle

Preventa Safety relay modules types XPSAV and XPSATE are used for monitoring Emergency stop circuits conforming to standards EN/ISO 13850 and EN/IEC 60204-1 and also meet the safety requirements for the electrical monitoring of switches in protection devices conforming to standard EN 1088/ISO 14119. They provide protection for both the machine operator and the machine by immediately stopping the machine movement on receipt of a stop instruction from the operator, or on detection of an anomaly in the safety circuit itself.

In addition to the stop category 0 instantaneous opening safety outputs (3 for XPSAV and 2 for XPSATE), the modules incorporate stop category 1 time delay outputs (3 for XPSAV and 3 for XPSATE) which allow for controlled deceleration of the motor components until a complete stop is achieved (for example, motor braking by variable speed drive).

At the end of the preset delay, the supply is disconnected by opening the time delay output circuits.

For module XPSAV, the time delay of the 3 output circuits is adjustable, in 15 preset values, between 0 and 300 seconds using selector buttons.

For module XPSATE, the time delay of the 3 output circuits is adjustable between 0 and 30 seconds using a 12-position selector switch.

Module XPSAV also incorporates 3 solid-state signalling outputs for signalling to the process PLC. Module XPSATE incorporates 4 solid-state signalling outputs for signalling to the process PLC.

To aid diagnostics, the modules have LEDs which provide information on the monitoring circuit status.

The Start button monitoring function is configurable depending on the wiring.

Characteristics

Module type		XPSAV11113 and AV11113P	XPSATE●●●● and ATE●●●●P
Product designed for max. use in safety related parts of control systems (conforming to EN 954-1/EN/ISO 13849-1)		Category 4 max.	Category 4 max. (instantaneous safety outputs) Category 3 max. (time delay safety outputs)
Conformity to standards		EN/IEC 60204-1, DIN V VDE 801 + A1, EN/ISO 13850, EN 1088/ISO 14119, EN/IEC 60947-1 A11, EN/IEC 60947-5-1	EN/IEC 60204-1, EN/IEC 60947-5-1, EN/ISO 13850, EN 50082-2
Product certifications		UL, CSA, BIA	UL, CSA, BG
Supply	Voltage	V --- 24	~ and --- 24, ~ 115, ~ 230
	Voltage limits	- 20...+ 20%	- 20...+ 10% (24 V) - 15...+ 15% (115 V) - 15...+ 10% (230 V)
	Frequency	Hz -	50/60
Power consumption		W < 5	< 8
Module inputs fuse protection		Internal, electronic	Internal, electronic
Adjustable time delay		s 0...300	0...30
Start button monitoring		Yes/No (configurable by terminal connections)	Yes/No (configurable by terminal connections)
Control unit voltage (at nominal supply voltage)		Between input terminals S21-S22, S31-S32 or S11-S12	Between input terminals S11-S12, S21-S22 or S11-B1
	24 V version	V 24	24
	115 V, 230 V version	V -	48
Calculation of wiring resistance RL between input terminals		Ω 100 max. Maximum cable length: 6562 ft. (2000 m)	$RL_{max.} = \frac{U_{int} - U_{min.}}{I_{min.}}$ Ue = true voltage applied to terminals A1-A2 U int (terminals S11-S21) = supply voltage Ue - 3 V (24 V version) U int between 42 V and 45 V, with typical value = 45 V (115 V, 230 V version) Calculated max. RL must be equal to or greater than the true value

Safety automation system solutions

Preventa™ safety relay modules types XPSAV, XPSATE

For Emergency stop and switch monitoring

Characteristics (continued)						
Module type		XPSAV11113	XPSAV11113P	XPSATE●●●●	ATE●●●●P	
Synchronization time between inputs		s	For guard: 1.5 For Emergency stop: unlimited	Approx. 0.075 For automatic start, terminals S33-Y2 and Y3-Y4 linked		
Outputs	Voltage reference		Relay hard contacts	Relay hard contacts		
	Number and type of instantaneous opening safety circuits		3 N.O. (03-04, 13-14, 23-24)	2 N.O. (13-14, 23-24, 33-34)		
	Number and type of time delay opening safety circuits		3 N.O. (37-38, 47-48, 57-58)	3 N.O. (57-58, 67-68, 77-78)		
	Number and type of additional circuits		3 solid-state	4 solid-state		
	Breaking capacity in AC-15	Instantaneous outputs	VA	C300: inrush 1800, maintained 180	C300: inrush 1800, maintained 180	
		Time delay outputs	VA	C300: inrush 1800, maintained 180	C300: inrush 1800, maintained 180	
	Breaking capacity in DC-13	Instantaneous outputs		24 V/1.25 A L/R = 50 ms	24 V/1.0 A L/R = 50 ms	
		Time delay outputs		24 V/1.25 A L/R = 50 ms	24 V/1.0 A L/R = 50 ms	
	Breaking capacity of solid-state outputs		24 V/20 mA	-		
	Max. thermal current (I _{the})	Instantaneous outputs	A	3.3 for all 3, or 6 for 1 and 2 for 2, or 4 for 2 and for 2 for 1	5	
		Time delay outputs	A	3.3 for all 3, or 6 for 1 and 2 for 2, or 4 for 2 and 2 for 1	2.5	
	Max. total thermal current		A	20	8	
	Output fuse protection, using fuses conforming to EN/IEC 60947-5-1, DIN VDE 0660 part 200	Instantaneous outputs	A	4 gG or 6 fast acting	6 gG	
		Time delay outputs	A	4 gG or 6 fast acting	4 gG	
	Minimum current		mA	10	10	
Minimum voltage		V	17	17		
Electrical life			See page 2			
Response time on instantaneous opening inputs		ms	< 30	< 20		
Rated insulation voltage (U_i)		V	300 (degree of pollution 2 conforming to EN/IEC 60947-5-1, DIN VDE 0110 parts 1 and 2)			
Rated impulse withstand voltage (U_{imp})		kV	4 (overvoltage category III, conforming to EN/IEC 60947-5-1, DIN VDE 0110 parts 1 and 2)			
LED display			11	4		
Operating temperature		°F (°C)	+ 14...+ 131 (- 10...+ 55)			
Storage temperature		°F (°C)	- 13...+ 267.8 (- 25...+ 85)			
Degree of protection conforming to IEC/EN 60529	Terminals		IP 20			
	Enclosure		IP 40			
Connections	Type		Captive screw clamp terminals	Captive screw clamp terminals, removable terminal block	Captive screw clamp terminals	Captive screw clamp terminals, removable terminal block
	1-wire connection	Without cable end	Solid or flexible cable: 26-14 AWG (0.14 - 2.5 mm ²)	Solid or flexible cable: 24-14 AWG (0.20 - 2.5 mm ²)	Solid or flexible cable: 26-14 AWG (0.14 - 2.5 mm ²)	Solid or flexible cable: 24-14 AWG (0.25 - 2.5 mm ²)
		With cable end	Without bezel, flexible cable: 24-14 AWG (0.25 - 2.5 mm ²)			
	2-wire connection	Without cable end	Solid or flexible cable: 26-20 AWG (0.14 - 0.75 mm ²)	Solid cable: 24-18 AWG (0.2 - 1.0 mm ²) Flexible cable: 24-16 AWG (0.20 - 1.5 mm ²)	Solid or flexible cable: 26-20 AWG (0.14 - 0.75 mm ²)	Solid cable: 24-18 AWG (0.2 - 1.0 mm ²) Flexible cable: 24-16 AWG (0.20 - 1.5 mm ²)
		With cable end	Without bezel, flexible cable: 24-18 AWG (0.25 - 1.0 mm ²)			
			Double, with bezel, flexible cable: 22-14 AWG (0.5 - 1.5 mm ²)			

References						
Description	Number of safety circuits	Additional outputs	Supply	Type of terminal block connection	Reference	Weight oz (kg)



XPSAV11113



XPSAV11113P



XPSAT●●●●

Safety modules for Emergency stop and switch monitoring	6 N.O. (3 N.O. time delay)	3 solid-state	24 V	Integrated in module	XPSAV11113	11.288 (0.320)	
	6 N.O. (3 N.O. time delay)	3 solid-state	24 V	Removable from module	XPSAV11113P	11.288 (0.320)	
	5 N.O. (3 N.O. time delay)	4 solid-state	24 V	Integrated in module	XPSATE5110	9.877 (0.280)	
				Removable from module	XPSATE5110P	9.877 (0.280)	
				115 V	Integrated in module	XPSATE3410	13.404 (0.380)
					Removable from module	XPSATE3410P	13.404 (0.380)
			230 V	Integrated in module	XPSATE3710	13.404 (0.380)	
				Removable from module	XPSATE3710P	13.404 (0.380)	

XPSAV safety relays are suitable for use in circuits through Category 4 per EN 954-1 and ISO 13849-1.

XPSAT safety relays are suitable for use in circuits through Category 4 per EN 954-1 and ISO 13849-1 when instantaneous break contacts are used.

XPSAT safety relays are suitable for use in circuits through Category 3 per EN 954-1 and ISO 13849-1 when time delay break contacts are used.